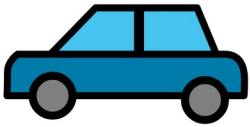


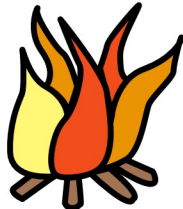
R Final



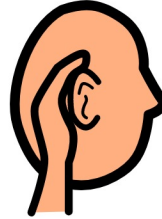
Tip of the tongue is down, back of the tongue goes up.



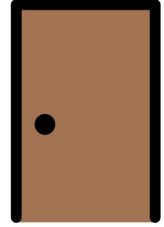
car



fire



hear



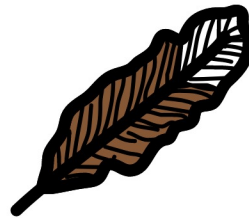
door



tire



jar



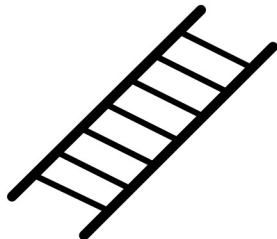
feather



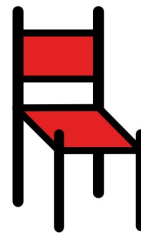
mother



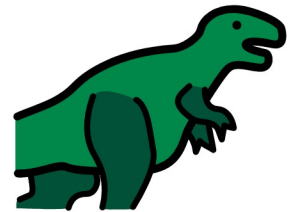
hammer



ladder



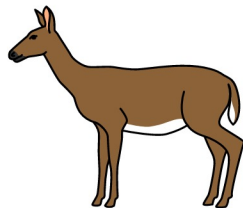
chair



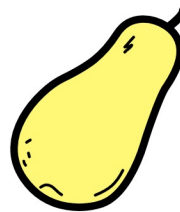
dinosaur



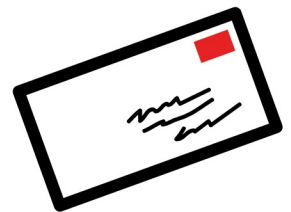
flower



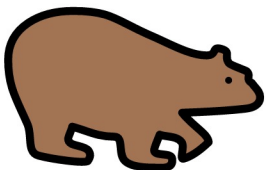
deer



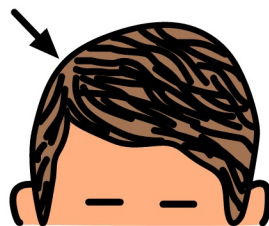
pear



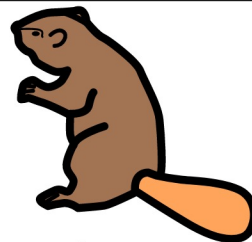
letter



bear



hair



beaver



ear